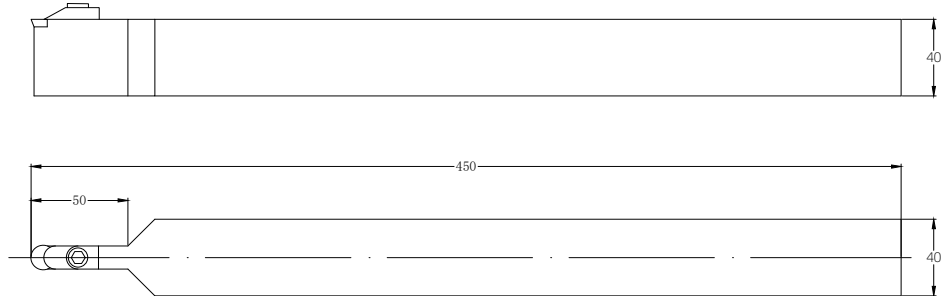


Токарный инструмент

CRD | CRDCN4040T12-A7-450_ASKUP

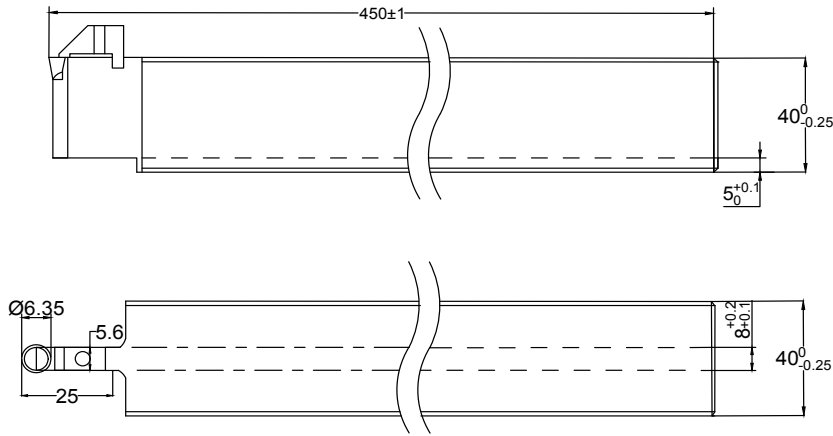


Feature Parameters	
Insert	RCGX 120700T
Clamping screw	M6*20
Wrench	L05
Clamp	25*11*10
Shim	R11.6-V
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg) :
Technology Parameter		
	Host Material:	Alloy steel
	Coating Material:	No
	Surface Treatment:	Black treatment
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN4040T12-A7-450
		Coding
The exact size is based on final product.	The accuracy inspection is completed under the specific drawing requirement.	Do not spread without permission.

Токарный инструмент

CRD | CRDCN4040W06-DC6A06CC_ASKUP



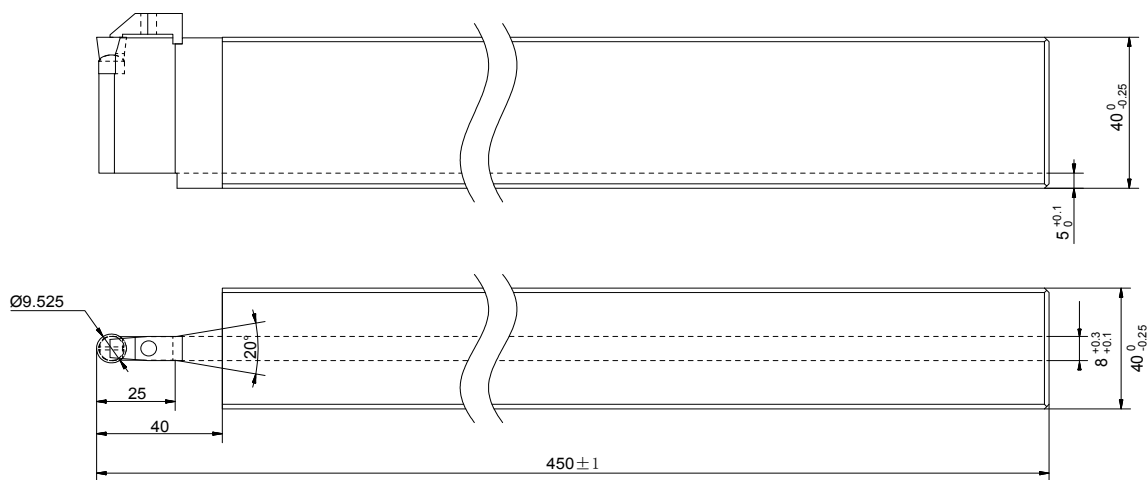
5	Clamp	DELZ01	1	
4	Clamp Screw	DELZ02	1	
3	Shim	DELZ03	1	
2	Wrench	L025	1	
1	Insert	RCGX0606VT02025 TC413	1	
No.	Name	specifications	PCS	PS

Scale: 1: 1	Product Specification: Turning Holder	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification CRDCN4040W06-DC6A06CC Coding -----
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

ASKUP

Токарный инструмент

CRD | CRDCN4040W09-E5F0BF7C_ASKUP



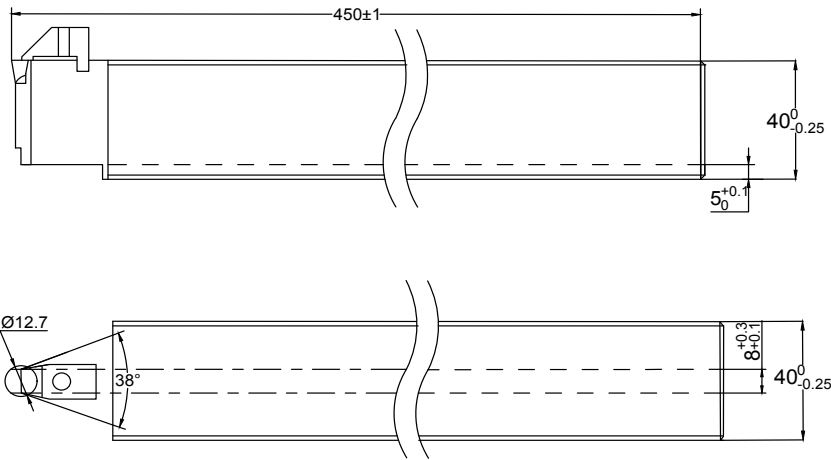
8	Wrench-2	Q08	1	
7	Wrench-1	L040	1	
6	Clamp screw	DELZ0e	1	
5	Clamp	DELZ0d	1	
4	Shim screw	DELZ0c	1	
3	Shim	DELZ0b	1	
2	Insert	RCGX090700V	1	
1	External Turning Tool	CRDCN4040W09-E5F0BF7C	1	Order separately
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
Technology Parameter		
Host Material: alloy steel		
Coating Material:		
Surface Treatment:		
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN4040W09-E5F0BF7C
		Coding

		ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN4040W12-DC6A06DC_ASKUP

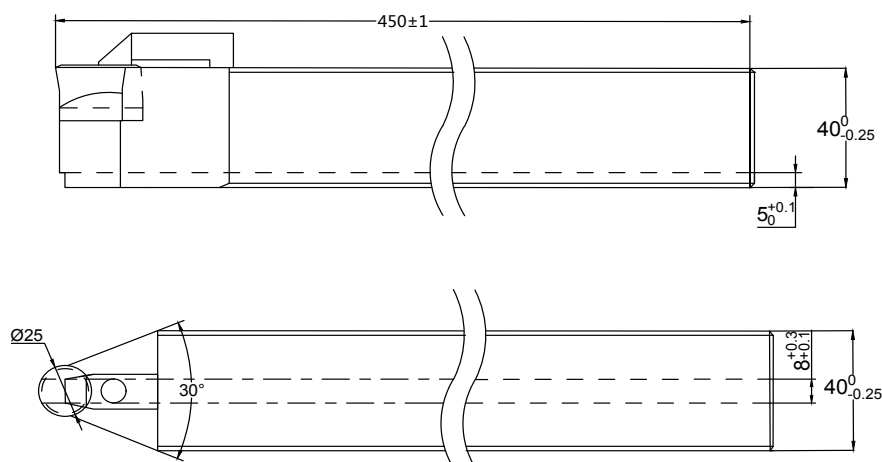


7	Clamp	DELZ04	1	
6	Clamp Screw	DELZ05	1	
5	Shim	DELZ06	1	
4	Shim Screw	DELZ07	1	
3	Clamp Wrench	L06	1	
2	Shim Wrench	Q15	1	
1	Insert	RCGX1207VS15015 TC413	1	
No.	Name	specifications	PCS	PS

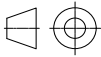

Scale: 1: 1	Product Specification: Turning Holder	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification CRDCN4040W12-DC6A06DC Coding -----
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN4040W25-DC6A06EC_ASKUP

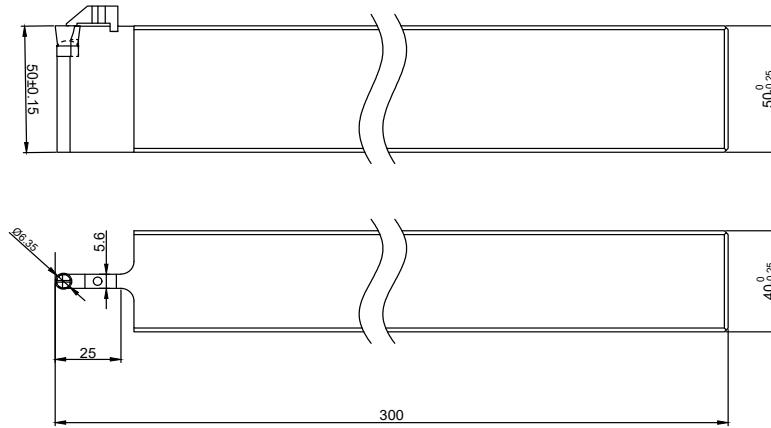


7	Clamp	DELZ08	1	
6	Clamp Screw	DELZ09	1	
5	Shim	DELZ0a	1	
4	Shim Screw	DELZ0b	1	
3	Clamp Wrench	L08	1	
2	Shim Wrench	Q20	1	
1	Insert	RCGX2512VS20015 TC413	1	
No.	Name	specifications	PCS	PS

Scale: 1: 1	Product Specification: Turning Holder	Weight (kg) :
Technology Parameter		
Host Material: alloy steel		
Coating Material:		
Surface Treatment:		
 Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification CRDCN4040W25-DC6A06EC
		Coding -----
		
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN5040T06-EEE9DD9CSPECIAL_ASKUP



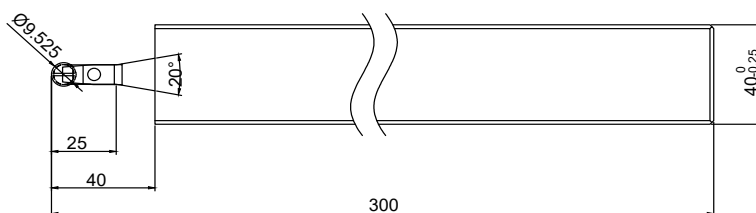
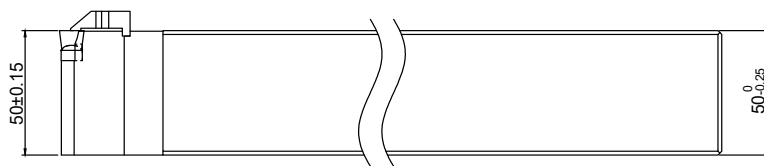
6	Wrench	L025	1	
5	Clamp screw	DELZ02	1	
4	Clamp	DELZ01	1	
3	Shim	DELZ03	1	
2	Insert	RCGX0606V	1	Order separately
1	External Turning Tool	CRDCN5040T06-EEE9DD9C	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN5040T06-EEE9DD9C
		Coding

The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN5040T09-EEE9DDACSPECIAL_ASKUP



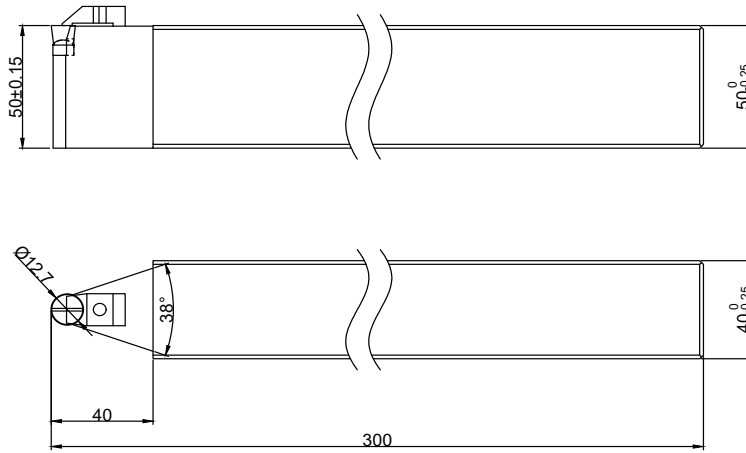
8	Wrench-2	Q08	1	
7	Wrench-1	L040	1	
6	Clamp screw	DELZ0e	1	
5	Clamp	DELZ0d	1	
4	Shim screw	DELZ0c	1	
3	Shim	DELZ0b	1	
2	Insert	RCGX0907V	1	Order separately
1	External Turning Tool	CRDCN5040T09-EEE9DDAC	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
Technology Parameter		
Host Material: alloy steel		
Coating Material:		
Surface Treatment:		
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN5040T09-EEE9DDAC
		Coding

		ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN5040T12-EEE9DDCCSPECIAL_ASKUP



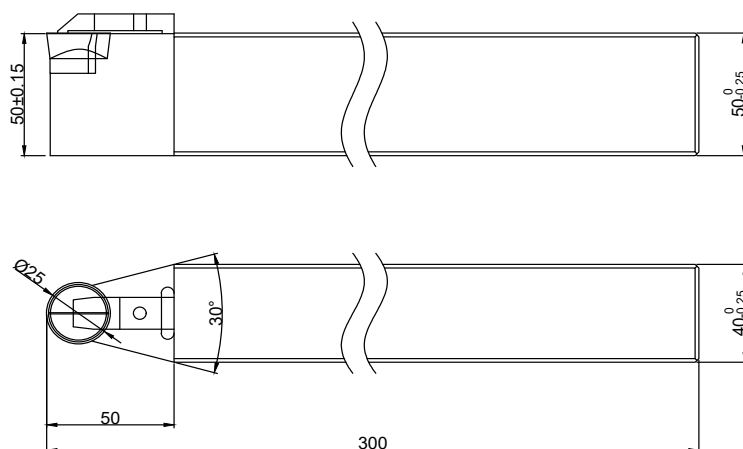
8	Wrench-2	Q15	1	
7	Wrench-1	L060	1	
6	Clamp screw	DELZ05	1	
5	Clamp	DELZ04	1	
4	Shim screw	DELZ07	1	
3	Shim	DELZ06	1	
2	Insert	RCGX1207V	1	Order separately
1	External Turning Tool	CRDCN5040T12-EEE9DDCC	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN5040T12-EEE9DDCC
		Coding

The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRD | CRDCN5040T25-EEE9DDEC SPECIAL_ASKUP



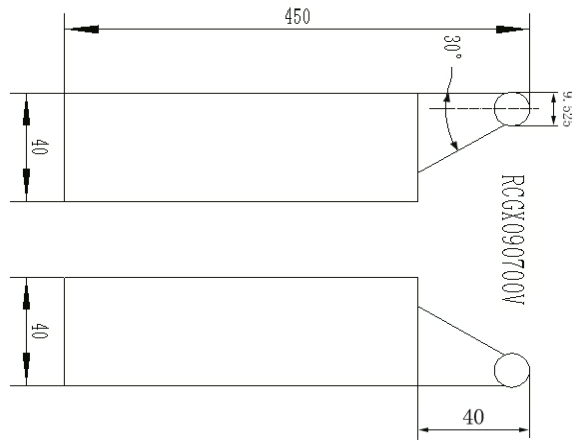
8	Wrench-2	Q20	1	
7	Wrench-1	L060	1	
6	Clamp screw	DELZ09	1	
5	Clamp	DELZ08	1	
4	Shim screw	DELZ0h	1	
3	Shim	DELZ0a	1	
2	Insert	RCGX2512V	1	Order separately
1	External Turning Tool	CRDCN5040T25-EEE9DDEC	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
Technology Parameter		
Host Material: alloy steel		
Coating Material:		
Surface Treatment:		
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRDCN5040T25-EEE9DDEC
		Coding

		ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CRX | CRXCL4040W09SPECIAL_ASKUP



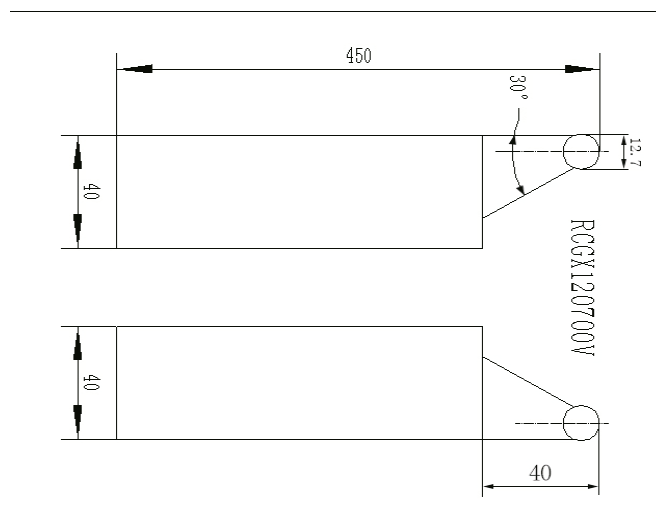
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	RCGX090700T
Clamping screw	M6*25
Wrench	L04
Clamp	R23Y-23*8*10
Shim	RCV09
Shim screw	M3*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRXCL/R4040W09
		Coding
		ASKUP
The exact size is based on final product.	The Accuracy inspection is completed under the specific drawing requirement.	Do not spread without permission.

Токарный инструмент

CRX | CRXCL4040W12SPECIAL_ASKUP



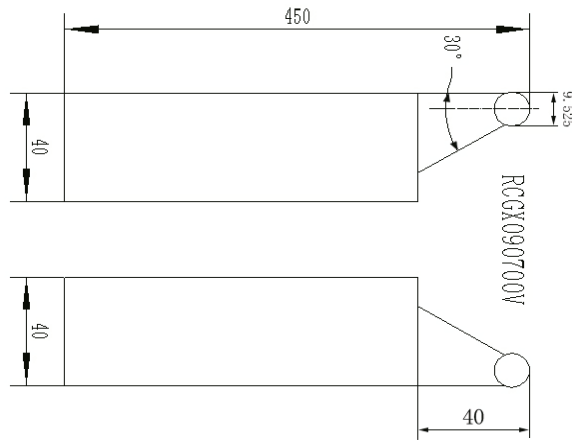
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	RCGX 120700T
Clamping screw	M6*25
Wrench	L05
Clamp	R25Y-25*11*10
Shim	RCV12
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
	Host Material:	Alloy steel
	Coating Material:	No
	Surface Treatment:	Nickel plated
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	Coding CRXCL/R4040W12
The exact size is based on final product.	The accuracy inspection is completed under the specific drawing statement.	Do not spread without permission.

Токарный инструмент

CRX | CRXCR4040W09SPECIAL_ASKUP



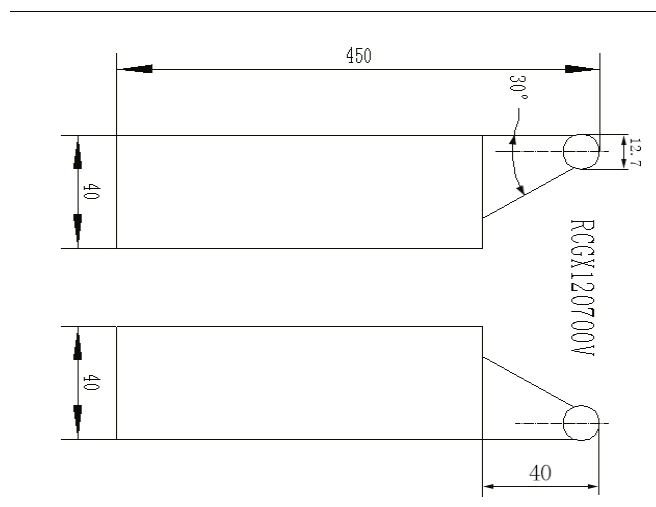
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	RCGX090700T
Clamping screw	M6*25
Wrench	L04
Clamp	R23Y-23*8*10
Shim	RCV09
Shim screw	M3*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CRXCL/R4040W09
		Coding
		ASKUP
The exact size is based on final product.	The Accuracy inspection is completed under the specific drawing requirement.	Do not spread without permission.

Токарный инструмент

CRX | CRXCR4040W12SPECIAL_ASKUP



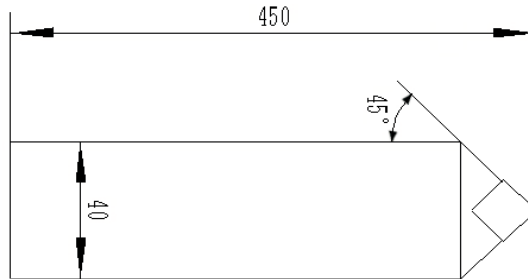
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	RCGX 120700T
Clamping screw	M6*25
Wrench	L05
Clamp	R25Y-25*11*10
Shim	RCV12
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
	Host Material:	Alloy steel
	Coating Material:	No
	Surface Treatment:	Nickel plated
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	Coding CRXCL/R4040W12
The exact size is based on final product.		The accuracy inspection is completed under the specific drawing requirement.
Do not spread without permission.		

Токарный инструмент

CSD | CSDNN4040W12SPECIAL_ASKUP



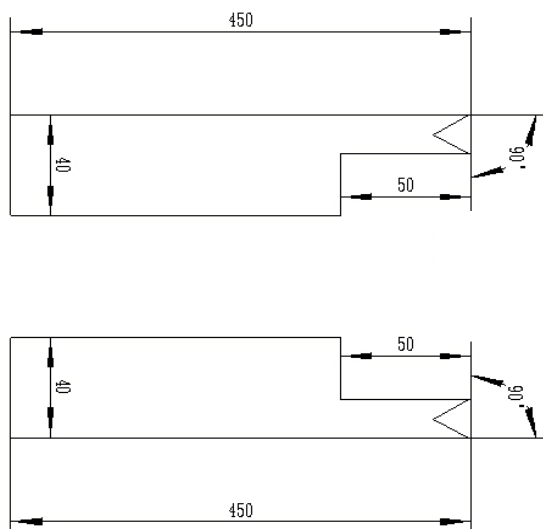
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	SNGN 120708T
Clamping screw	M6*20
Wrench	L04
Clamp	S125 φ 25
Shim	S11.75*5
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
	Host Material:	Alloy steel
	Coating Material:	No
	Surface Treatment:	Nickel plated
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CSDNN4040W12
		Coding
The exact size is based on final product.	The Accuracy inspection is completed under the specific drawing measurement	Do not spread without permission.

Токарный инструмент

CTC | CTCPL4040W16-50SPECIAL_ASKUP



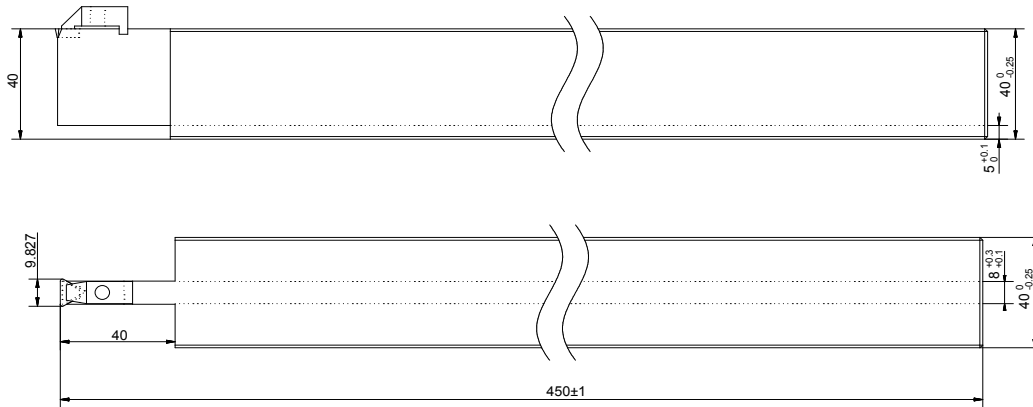
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	TPGN 160308T
Clamping screw	M6*25
Wrench	L04
Clamp	R25Y-25*11*10
Shim	TC16
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CTCPL/R4040W16-50
		Coding
		ASKUP
The exact size is based on final product.		The accuracy inspection is completed under the specific detecting instrument.
Do not spread without permission.		

Токарный инструмент

CTC | CTCPN4040W11-E5F0BFCC_ASKUP



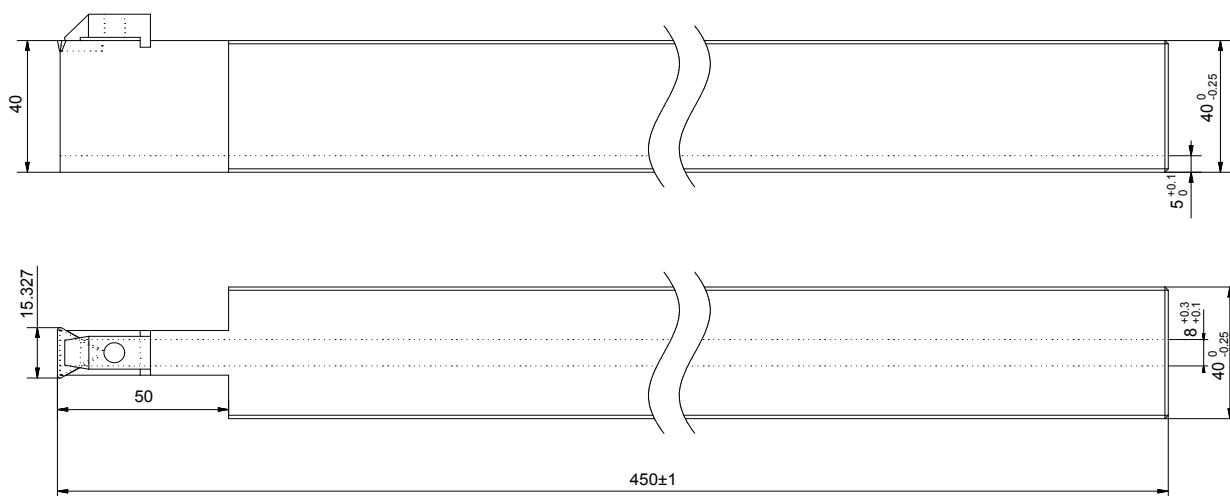
5	Wrench	L040	1	
4	Clamp screw	DELZ0e	1	
3	Clamp	DELZ0d	1	
2	Insert	TPGN110308	1	
1	External Turning Tool	CTCPN4040W11-E5F0BFCC	1	Order separately
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CTCPN4040W11-E5F0BFCC
		Coding


		ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.


Токарный инструмент

CTC | CTCPN4040W16-E5F0BFBC_ASKUP



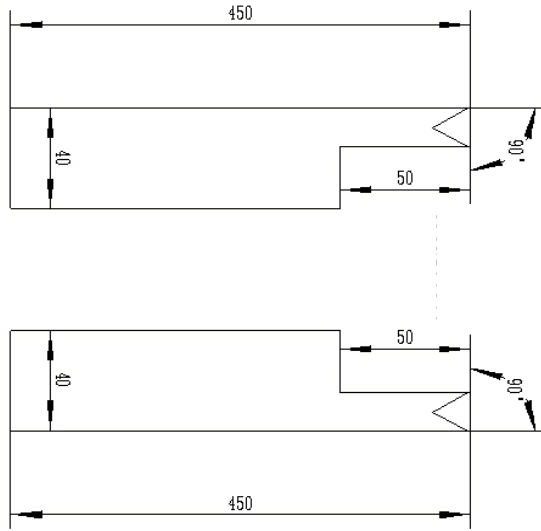
5	Wrench	L050	1	
4	Clamp screw	DELZ0g	1	
3	Clamp	DELZ0f	1	
2	Insert	TPGN160308	1	Order separately
1	External Turning Tool	CTCPN4040W16-E5F0BFBC	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CTCPN4040W16-E5F0BFBC
		Coding

		
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

CTC | CTCPR4040W16-50SPECIAL_ASKUP



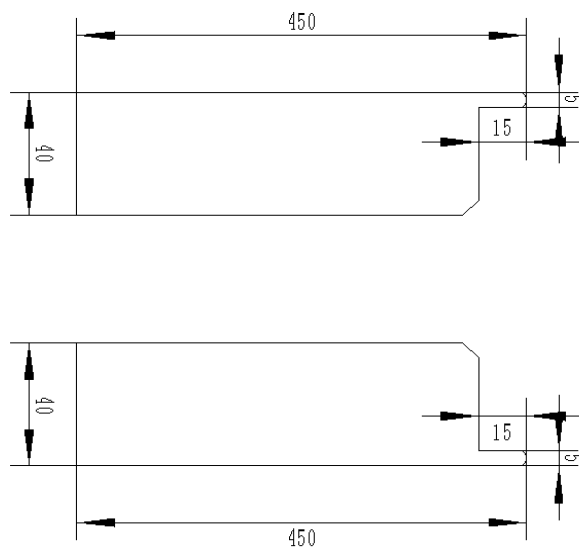
Notes: The customer did not provide an insert, so it is not possible to guarantee the compatibility.

Feature Parameters	
Insert	TPGN 160308T
Clamping screw	M6*25
Wrench	L04
Clamp	R25Y-25*11*10
Shim	TC16
Shim screw	M4*10
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg):
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	CTCPL/R4040W16-50
		Coding
		ASKUP
The exact size is based on final product.	The Accuracy inspection is completed under the specific drawing requirement.	Do not spread without permission.

Токарный инструмент

MGE | MGEHL4040W-5-T15SPECIAL_ASKUP

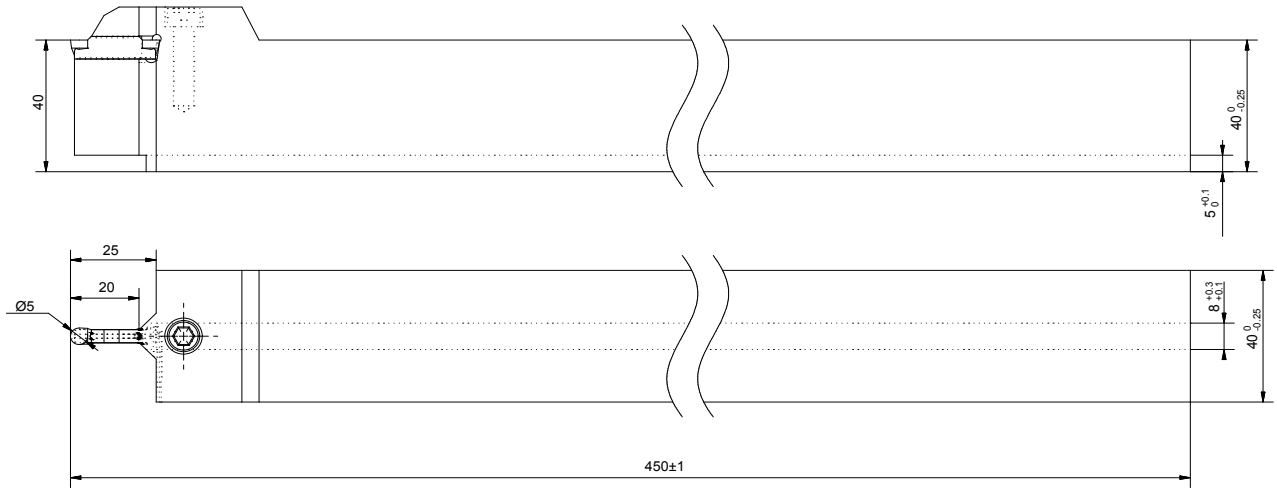



Feature Parameters	
Insert	MRMN500
Clamping screw	M6*25
Wrench	L05
Clamp	-
Shim	-
Shim screw	-
Cooling Method	External cooling
Numbers Of Cutting Edge	1


Scale: 1: 1	Product Specification: Turning Tool	Weight (kg) :
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	MGEHL/R4040W-5-T15
		Coding
		ASKUP
The exact size is based on final product.	The accuracy inspection is completed under the specific detecting instrument.	Do not spread without permission.

Токарный инструмент

MGE | MGEHN4040W-5-E5F0BF8C_ASKUP



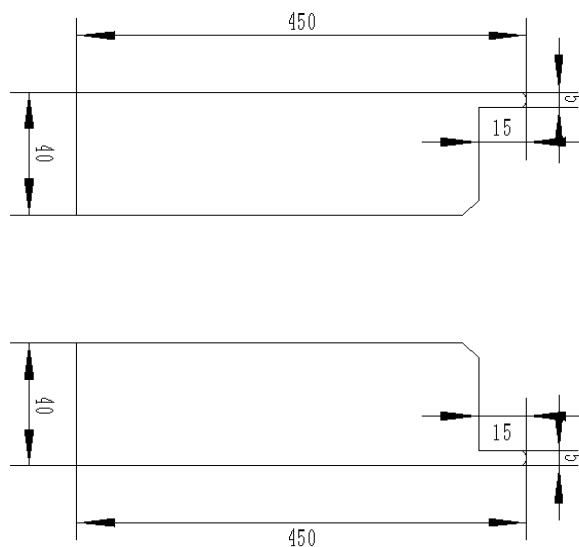
Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	MGEHN4040W-5-E5F0BF8C
		Coding

		
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

4	Wrench	L050	1	
3	Clamp	DELZ0g	1	
2	Insert	MRMN500	1	Order separately
1	External Turning Tool	MGEHN4040W-5-E5F0BF8C	1	
No.	Name	Specification	PCS	PS

Токарный инструмент

MGE | MGEHR4040W-5-T15SPECIAL_ASKUP

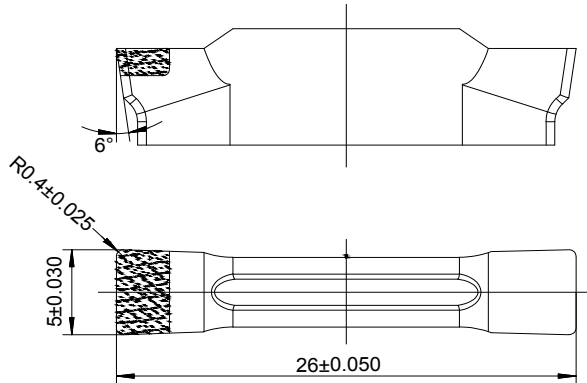


Feature Parameters	
Insert	MRMN500
Clamping screw	M6*25
Wrench	L05
Clamp	-
Shim	-
Shim screw	-
Cooling Method	External cooling
Numbers Of Cutting Edge	1

Scale: 1: 1	Product Specification: Turning Tool	Weight (kg) :
Technology Parameter		
Host Material:	Alloy steel	
Coating Material:	No	
Surface Treatment:	Nickel plated	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	MGEHL/R4040W-5-T15
		Coding
		ASKUP
The exact size is based on final product.	The accuracy inspection is completed under the specific detecting instrument.	Do not spread without permission.

Токарный инструмент

MGGN | MGGN500-0.4-E5F0BFACB320SPECIAL_ASKUP

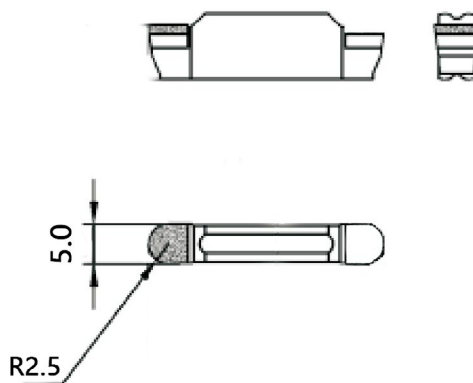


Marking:
MGGN500-0.4-E5F0BFACB320

Scale: 1: 1	Product Specification: Grooving Insert	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification MGMN500-0.4-E5F0BFAC Coding ----- ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

MRGN | MRGN500-1NE0015CB320SPECIAL_ASKUP

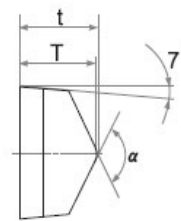
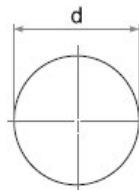


Workpiece material: Vermicular graphite

Scale: 1:1	Product Specification: CBN Insert	Weight (kg):
	Technology Parameter	
	Host Material:	Carbide and CBN
	Coating Material:	No
	Surface Treatment:	No
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	MRGN500-1N B0015 CB320
		Coding
The exact size is based on final product.	The Accuracy inspection is completed under the specific detecting instrument.	Do not spread without permission.

Токарный инструмент

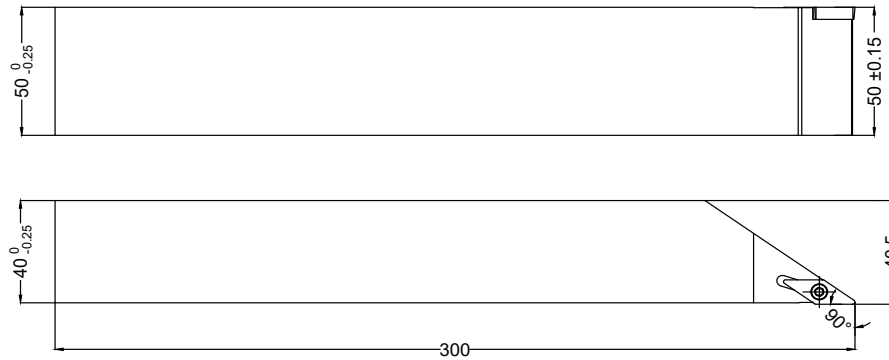
RCGX |



Тип	Размеры (мм)			
	d	t	T	α
ISO				
RCGX0606VT02025TC413_ASKUP	6.35	6.35	6.20	120 °
RCGX0907VS15015-TC413SPECIAL_ASKUP	9.52	7.94	7.70	120 °
RCGX1207VS15015TC413_ASKUP	12.70	7.94	7.70	120 °
RCGX2512VS20015TC413_ASKUP	25.40	12.00	11.85	140 °

Токарный инструмент

SVAB | SVABL5040T16-EEE9DE0CSPECIAL_ASKUP



4	Wrench	Q15	1	
3	Screw	DFDS0n	1	
2	Insert	VBMT160404	1	Order separately
1	External Turning Tool	SVABL5040T16-EEE9DE0C	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification SVABL5040T16-EEE9DE0C Coding ----- ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.



Токарный инструмент

SVAB | SVABR5040T16-EEE9DE0CSPECIAL_ASKUP



Marking specification: SVABR5040T16-EEE9DE0C

4	Wrench	Q15	1	
3	Screw	DFDS0n	1	
2	Insert	VBMT160404	1	Order separately
1	External Turning Tool	SVABR5040T16-EEE9DDFC	1	
No.	Name	Specification	PCS	PS


Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard: According to the drawing requirements	Dimensional Tolerance Standard: According to the drawing requirements	Specification SVABR5040T16-EEE9DDFC Coding ----- 
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

SVVBN | SVVBN5040T16-EEE9DE1CSPECIAL_ASKUP



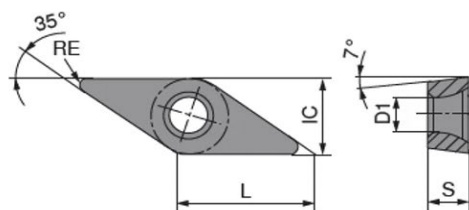
4	Wrench	Q15	1	
3	Screw	DFDS0n	1	
2	Insert	VBMT160404	1	Order separately
1	External Turning Tool	SVVBN5040T16-EEE9DE1C	1	
No.	Name	Specification	PCS	PS

Scale: 1: 1	Product Specification: External Turning Tool	Weight (kg) :
	Technology Parameter	
	Host Material: alloy steel	
	Coating Material:	
	Surface Treatment:	
Executive Standard:	Dimensional Tolerance Standard:	Specification
According to the drawing requirements	According to the drawing requirements	SVVBN5040T16-EEE9DE1C
		Coding

		ASKUP
The exact size is based on final product.	Designated measuring tools for size inspection	Do not spread without permission.

Токарный инструмент

VBMT | VBMT160404-G2EC4415SPECIAL_ASKUP



Тип	Размеры (мм)			
	d	t	D1	L
ISO				
VBMT160404-G2EC4415SPECIAL_ASKUP	9.52	4.76	4.4	16.6